



# Aurega<sup>®</sup> pure 240 KP 2N

## Colour gold process

The bright gold process Aurega<sup>®</sup> pure 240 KP 2N is a cyanide electrolyte from which light-yellow gold layers up to 0,2 µm can be deposited. Aurega<sup>®</sup> pure 240 KP 2N is a colour gold process with special hardening additions to raise abrasion resistance.



### Properties and benefits

- Deposits with constant colour
- Hard gold coating
- Thickness of the deposit up to 0,2 µ
- Easy bath control
- Good macro throwing power of the electrolyte
- High fineness (more than 18 carats)

### Application area

- Bijou Industry



Metal deposits



## Technical Data

Electrolyte properties		
Parameter	Range	Optimum
Gold	0,9 – 1,0 g/l	1 g/l
pH-value	approx. 11	
KCN <sub>free</sub>	1 – 2,5 g/l	2 g/l
Temperature	65 °C	
Voltage	approx. 5 – 10 V	
Current efficiency	approx. 4 mg/Amin (depends on gold content, current density and load per liter)	
Deposition speed	approx. 0,2 µm/min	
Deposition time	30 – 60 sec. (0,1 – 0,2 µm)	
Maximum thickness of the deposit	0,2 µm	
Load per liter	10 – 20 cm <sup>2</sup> /l	

### Please note:

No cathode movement

No bath movement

### Deposit characteristics

Appearance..... light-yellow, 2N





Metal deposits



## Products available

3491900 .....	Aurega® pure 240 KP 2N Make up
3491901 .....	Aurega® pure 240 KP 2N Make up incl. 1 g/l Au
3491902 .....	Aurega® pure 240 KP 2N Ready to use incl. 1 g/l Au

FOR ANY FURTHER INFORMATION WE WILL BE PLEASED TO BE AT YOUR DISPOSAL  
PERSONALLY UNDER+ 43 (0)2287 71073 OR OFFICE@IWGPLATING.COM

Aurega pure 240 KP 2NLE

our know-how  
is your success

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