

Aurega[®] pure 240 KP 5N

Colour gold process

The bright gold process Aurega[®] pure 240 KP 5N is a cyanide electrolyte from which red gold layers up to 0,2 µm can be deposited. Aurega[®] pure 240 KP 5N is a colour gold process with special hardening additions to raise abrasion resistance.

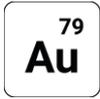


Properties and benefits

- Deposits with constant colour
- Hard gold coating
- Thickness of the deposit up to 0,2 µ
- Easy bath control
- Good macro throwing power of the electrolyte
- High fineness (more than 18 carats)

Application area

- Bijou Industry



Metal deposits



Technical Data

Electrolyte properties		
Parameter	Range	Optimum
Gold	0,9 – 1,0 g/l	1 g/l
pH-value	approx. 11	
KCN _{free}	1 – 2,5 g/l	2 g/l
Temperature	65 °C	
Voltage	approx. 5 – 10 V	
Current efficiency	approx. 4 mg/Amin (depends on gold content, current density and load per liter)	
Deposition speed	approx. 0,2 µm/min	
Deposition time	30 – 60 sec. (0,1 – 0,2 µm)	
Maximum thickness of the deposit	0,2 µm	
Load per liter	10 – 20 cm ² /l	

Please note:

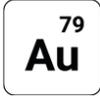
No cathode movement

No bath movement

Deposit characteristics

Appearance.....red, 5N





Metal deposits



Products available

3492200	Aurega® pure 240 KP 5N Make up
3492201	Aurega® pure 240 KP 5N Make up incl. 1 g/l Au
3492202	Aurega® pure 240 KP 5N Ready to use incl. 1 g/l Au

FOR ANY FURTHER INFORMATION WE WILL BE PLEASED TO BE AT YOUR DISPOSAL
PERSONALLY UNDER+ 43 (0)2287 71073 OR OFFICE@IWGPLATING.COM

Aurega pure 240 KP 5NLE

our know-how
is your success

iwgplating.com

